

M Troxler Thin Layer Density Gauge

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For Compaction Control of Thin Lift Asphalt and Concrete Overlays

The Troxler 4640-B features patented technology to measure the density of thin asphalt and concrete layers from 2.5 to 10 cm thick (1 to 4 inches) without influence from underlying material. The 4640-B is specified by many state DOTs, government agencies and contractors as the best test method for determining the density of bituminous overlays.

Advantages of the Model 4640-B:

Fast/Accurate Results: In as little as 1 minute, the 4640-B measures and displays densities with an accuracy within $\pm 1.5\%$ of cores. Results may be expressed in lb/ft³, kg/m³ or g/cm³, and as percent Marshall, percent voids or percent theoretical maximum density (voidless).

Patented: Available only from Troxler.

Eliminates the need for nomographs and manual corrections: Variations in the density or composition of the base material do not affect the test results. No field calculations or charts are needed.

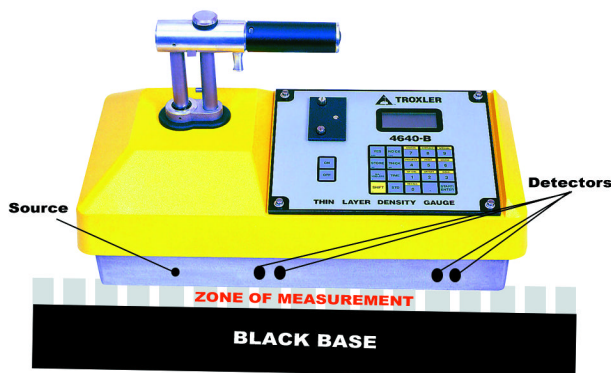
Operator selected depth of measurement: Enter the thickness of the overlay into the gauge memory and then accurately measure the overlay density (compaction) without influence from the underlying material.

Data storage is computer compatible: Store up to 750 readings by location and project number. Transfer stored readings to a printer or computer via RS232 interface. Additional site information can also be stored with each test.

ASTM approved: The 4640-B meets or exceeds all applicable ASTM Standards.

Calibration: The Troxler 4640-B calibration process is unique. Your test results will improve and job penalties can be eliminated. For special materials, up to 11 field calibrations can be performed and stored.

User friendly: The operator will find the 4640-B very easy to use. It is a menu driven gauge, prompting the operator through the test procedure.



SPECIFICATIONS

Mechanical Specifications

Case	Colored polycarbonate top shell with aluminum cast base
Operating Temp: Ambient	-10 to 70°C (14 to 158°F)
Surface	175°C (350°F)
Storage Temperature	-55 to 85°C (-70 to 185°F)
Gauge Size (excluding handles)	472 x 231 x 158 mm (18.6 x 9.1 x 6.2 inches)
Gauge Height (including handles)	240 mm (9.5 inches)
Weight	13.5 kg (29.7 pounds)
Shipping Weight	40.8 kg (90 pounds) w/transport case

Radiological Specifications

Gamma Source	8 ±1mCi Cesium - 137
Troxler Drawing Number	TELA-102112
Source Encapsulation	Stainless Steel
Shielding	Tungsten and lead
Surface Dose Rates	5 mrem/hour max. top and sides of gauge, 15 mrem/hour max. bottom of gauge, gamma in shield position
Shipping Case	DOT 7A, Type A, Yellow II Label, 0.2 Transport Index
Source Seal Approval for Domestic & International Shipment	Cs-137, Special Form Certificate GB: SFC 140

Measurement Specifications

	Time	Thickness	kg/m ³	pcf
Gauge Precision (±1 std. deviation) at 2240 kg/m ³ (140 pcf)	1 min.	2.5 cm (1")	±16	±1.0
		5.0 cm (2")	±10	±0.6
	4 min.	6.3 cm (2.5")	±8	±0.5
		2.5 cm (1")	±8	±0.5
		5.0 cm (2")	±5	±0.3
		6.3 cm (2.5")	±4	±0.25
Depth of Measurement	25-100 mm (1-4")			

Calibration Specifications

Accuracy of Density Standards	±0.3%
Calibration Range	1600-2700 kg/m ³ 100-170 pcf density

Field Data Conversion:

4640-B contains a microprocessor providing direct reading in engineering units in pcf, kg/m³ or g/cm³; no calculation is required.

Electrical Specifications

Stored Energy	30 watt hours
Battery Recharge Time	14-16 hours (automatic shutoff)
Battery Recharge	110/220 V, 50-60 Hz or 12-14 VDC
Power Consumption (average)	0.16 watt/hours
Readout (LCD) Liquid Crystal Display	- 4 x 6 alpha numeric
Battery packs are fully protected against overcharge and overdischarge. Provided with RS232 interface. Capable of operation with D size batteries for emergency use.	

Special Functions:

Automatic standard count comparison and storage. Determination of count time for selected precision. Field offsets of density. Field calibration for special asphalts. Calculator mode with storage. Self-test and service programs: Display, Keypad and Ram Test; GM Tube Test; Statistical Stability and Drift Test; Gauge Identification Program.

Standard Accessories:

Supplied with the Model 4640-B: air gap fixture, 1" magnesium block, AC battery charger, DC charger cord, transport case

Optional Accessories:

PN 021140 Radiation Sign Kit, PN 102866 Leak Test Kit, PN 104262 Radiation Survey Meter and TLD Film Badge Service

Promat (HK) Ltd

901 New Trend Centre, 704 Prince Edward Road, San Po Kong, Kowloon, Hong Kong
寶時(香港)有限公司 香港九龍新蒲崗太子道東 704 號新時代商業中心 901 室

Tel.: (852) 2661 2392 Fax.: 2661 2086 e-mail: info@promat.hk Website: http://www.promat.hk

